

Work Order ID 96914

Tuesday, February 12, 2013 8:49:11 AM

96914

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Item ID: D3552-23 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Door Prop
 Start Date: 2/12/2013 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/13/2013 Req'd Qty: 1.00 ***1*** Customer: CU-DAR001
 Reference: RMA RA111474 - **RETURN**

Approvals: Process Plan: *mf* Date: *13-2-12* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3552 | K | | | | | | | | |

100 0.00

100

QC

Quality Control

Memo

INSPECT RA 111474 D3552-23 X 1 B#74847

0.00

DAS 16 89

13/2/12

SCRAP PART

110

0.00

110

Small Fab

Small Fab

Memo

SCRAP PART

0.00

① 13-02-12

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Quality Control

Memo

0.00

13/2/20

13-02-12

Picklist Print

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Work Order ID: 96914

Parent Item: D3552-23

Parent Item Name: Door Prop

Start Date: 2/12/2013

Required Date: 2/13/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.07 new issue DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3552-23 Door Prop | | Manufactured | No | | | | Each | 14.0000 | | 1 | | | |

Location

Loc Qty

Loc Code

FG

2

83586

2

ST261

12

91743

12

1 X-78847

MF

13-2-10

RA 111474 D3552-23

Received @ Dart February 6th, 2013
Inspected@ Dart February 7th, 2013

Customer: PETROLEUM HELICOPTER INC
Customer Contact: RAY TOMSA
Shipped from: LAFAYETTE LA, USA

Instructions for RA 111474 D3552-23 B74847

- Door props are bent
- Scrap and destroy

Time Estimate = 1 HOUR ONLY

Departments Required: Quality Control

Pictures Attached = NO

QTY INSPECTED = x2 D3552-23

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**